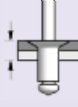
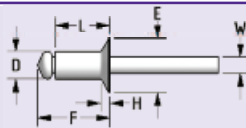
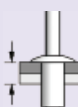
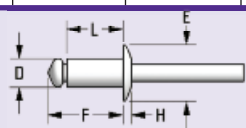




POP® Open End Rivets

Nominal Rivet Diameter	(L) Nominal Rivet Body Length	(F) Nominal Blind Side Protrusion	 Grip Range	Rivet Part Number	 Hole Size					 Shear Strength	 Tensile Strength
						(D) Body Diameter	(H) Flange Thickness	(E) Flange Diameter	(W) Nominal Mandrel Diameter		
In. (mm)	In. (mm)	In. (mm)	In. (mm)		In. (mm)	In. (mm)	In. (mm)	In. (mm)	In. (mm)	Lbs. (N)	Lbs. (N)
5056 Aluminum Body/Steel Mandrel – 120° Countersunk – Finish: Plain/Protective Coating											
1/8 (3.2)	.250 (6.4)	.370 (9.4)	.063-.125 (1.6-3.2)	AK 42 BS	.129-.133 (3.28-3.38)	.122-.128 (3.10-3.25)	.051 Max (1.30)	.207-.233 (5.26-5.92)	.076 (1.93)	210 (934)	325 (1445)
	.313 (8.0)	.433 (11.0)	.126-.187 (3.2-4.8)	AK 43 BS							
	.375 (9.5)	.495 (12.6)	.188-.250 (4.8-6.4)	AK 44 BS							
	.438 (11.1)	.558 (14.2)	.251-.312 (6.4-7.9)	AK 45 BS							
	.500 (12.7)	.620 (15.7)	.313-.375 (7.9-9.5)	AK 46 BS							
	.625 (15.9)	.745 (18.9)	.376-.500 (9.5-12.7)	AK 48 BS							
5/32 (4.0)	.275 (7.0)	.415 (10.5)	.063-.125 (1.6-3.2)	AK 52 BS	.160-.164 (4.06-4.17)	.153-.159 (3.89-4.04)	.063 Max (1.60)	.266-.296 (6.76-7.52)	.095 (2.41)	340 (1512)	490 (2179)
	.400 (10.2)	.540 (13.7)	.126-.250 (3.2-6.4)	AK 54 BS							
	.525 (13.3)	.665 (16.9)	.251-.375 (6.4-9.5)	AK 56 BS							
3/16 (4.8)	.425 (10.8)	.585 (14.9)	.126-.250 (3.2-6.4)	AK 64 BS	.192-.196 (4.88-4.98)	.183-.191 (4.65-4.85)	.071 Max (1.80)	.333-.363 (8.46-9.22)	.114 (2.90)	445 (1979)	720 (3202)
	.550 (14.0)	.710 (18.0)	.251-.375 (6.4-9.5)	AK 66 BS							
Nominal Rivet Diameter	(L) Nominal Rivet Body Length	(F) Nominal Blind Side Protrusion	 Grip Range	Rivet Part Number	 Hole Size					 Shear Strength	 Tensile Strength
						(D) Body Diameter	(H) Flange Thickness	(E) Flange Diameter	(W) Nominal Mandrel Diameter		
C1006-C1010 Steel Body/Steel Mandrel – Domed Head – Finish: Zinc/Protective Coating											
3/32 (2.4)	.225 (5.7)	.325 (8.3)	.032-.125 (.8-3.2)	SD 32 BS	.097-.100 (2.46-2.54)	.092-.096 (2.34-2.44)	.024-.032 (0.61-0.81)	.178-.198 (4.52-5.03)	.057 (1.45)	150 (667)	205 (912)
	.350 (8.9)	.450 (11.4)	.126-.250 (3.2-6.4)	SD 34 BS							

POP® Brand Rivets In Furniture Applications

